



Assembly Instructions
Velocity Workstation
1800x750 & 1800x600
3 CARTONS

NOTE: FOR EASY ASSEMBLY ASSEMBLE ONE CARTON AT A TIME.



MANUFACTURER CODES: VWS1875, VWS1860
OW CODES: CPVELWKGB, CPVELW75BW, CPVELWKGR,
CPVELWKWH, CPVELW75WI, CPVELWKSWH, CPVELW60BW,
CPVELW60WI, CPVELWKSGR

manufactured by designtec
www.designtec.com.au

10
YEAR
WARRANTY

NOTE

Please check you have all hardware before assembling.

If you are missing any hardware, please contact the store of purchase.

Please ensure you have the name of the item, required hardware part and quantity.

Please retain your receipt as proof of purchase to validate your warranty.

CAUTION

Do not tighten screws before all screws are in the right place.

Do not use this product unless all bolts, screw and knobs are firmly secured.

Check that all bolts, screws and knobs are securely tightened at least every 4 months.

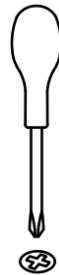
WARNING

If parts are missing, broken, damaged or worn stop using the product until all repairs are made using manufacturer authorised parts.

Failure to follow these warnings could result in serious injury.

TOOLS REQUIRED FOR ASSEMBLY

1 x Philips Head Screwdriver



HARDWARE INCLUDED

Note - Individual hardware images are not to scale.

A - PIN



x 35

B- ADJUSTABLE FOOT



x 7

C - JOINING PLATE



x2

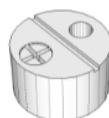
D - 17mm SCREW



x 16

PRE-INSERTED HARDWARE

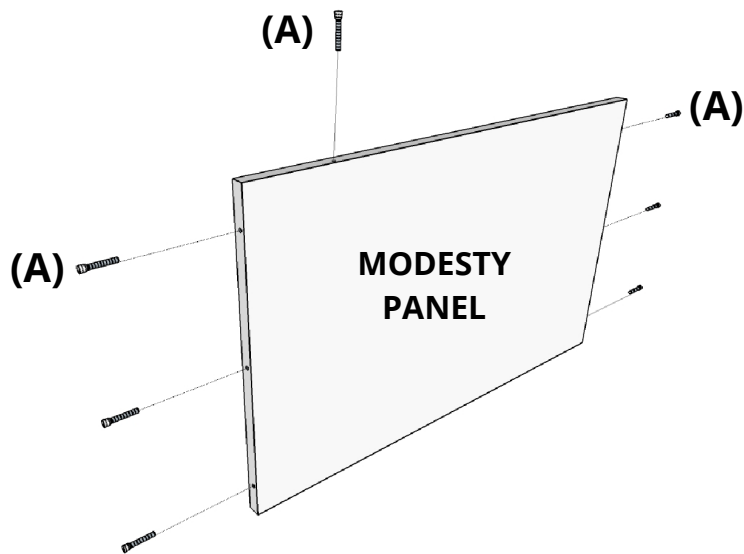
CAM HOUSING



STEPS FOR ASSEMBLING CARTON 1: WORKSTATION CENTRE PIECE.

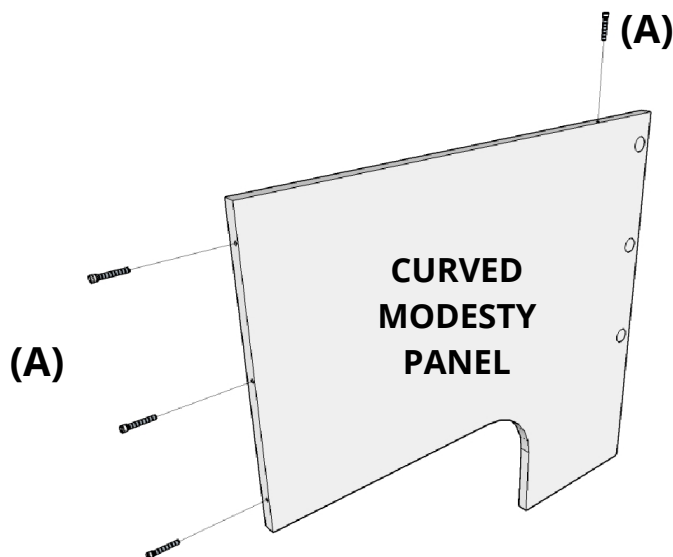
STEP 1

Insert seven (7) PINS (A) into pre-drilled holes on the modesty panel.



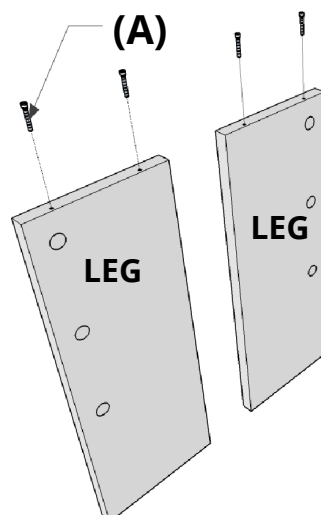
STEP 2

Insert four (4) PINS (A) into pre-drilled holes on the curved modesty panel.



STEP 3

Insert four (4) PINS (A) into pre-drilled holes on the support legs (2 per leg).

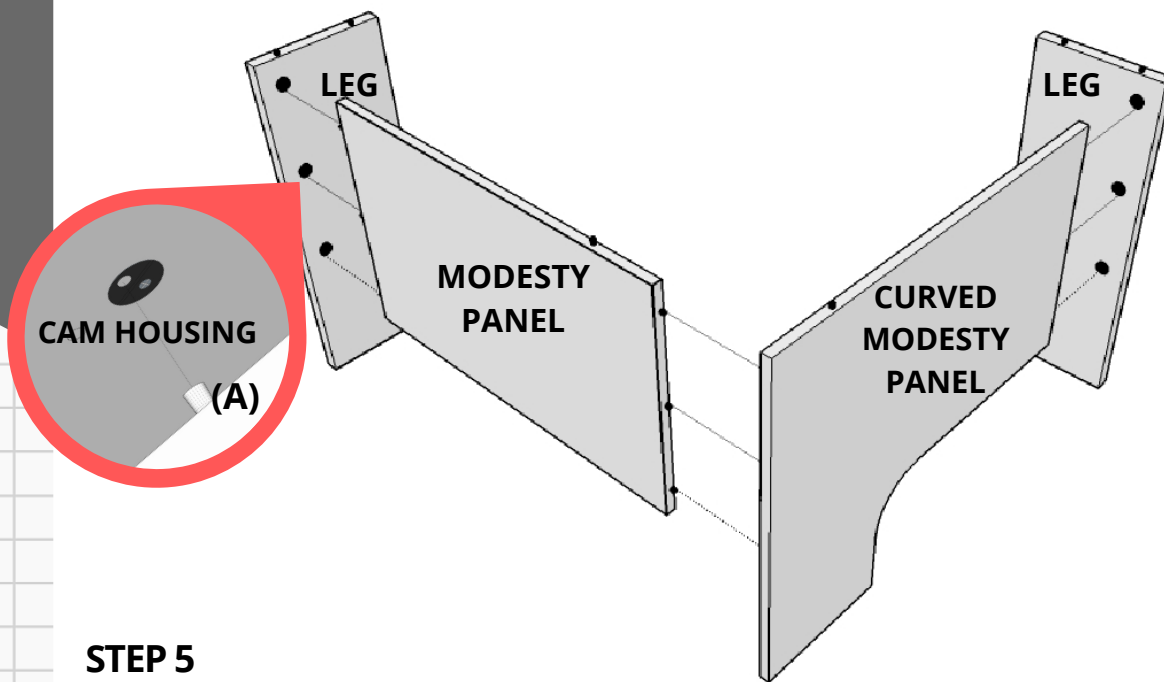


STEP 4

Align PINS (A) on the modesty panel with the CAM HOUSINGS on the leg. Tighten by rotating the screw inside the housing to the right with your screw driver. Then align PINS (A) on the curved modesty panel with the CAM HOUSING on the leg. Tighten by rotating the screw inside the housing to the right with your screw driver.

Attach both of these sections together by aligning pins from the modesty panel with CAM HOUSINGS on the curved modesty panel. Tighten by rotating the screw inside the housing to the right with your screw driver.

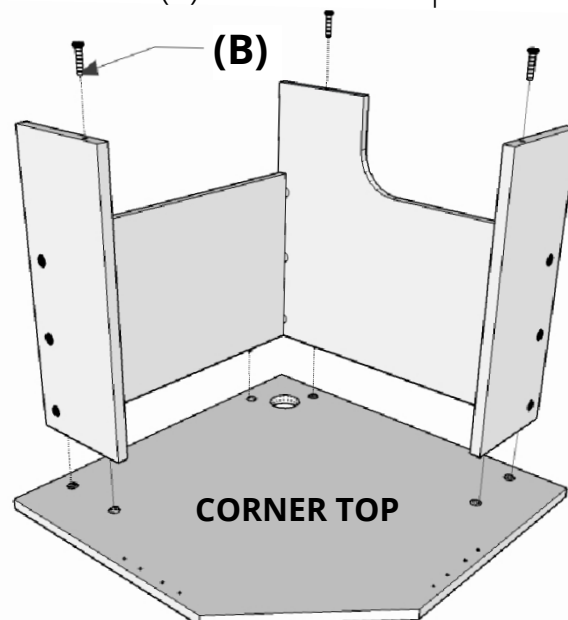
****Tip: If you cannot access the screw in the cam housing you need to flip the panel (180 degrees) so the pins are offset to the inside of the cam housing.***



STEP 5

Align assembled base component with corner top, ensuring all PINS (A) align up with the CAM HOUSINGS; secure with screwdriver; tighten by rotating the screw inside the housings to the right with your screw driver.

Insert three (3) ADJUSTABLE FEET (B) into the three pre-drilled holes in the base as shown below.

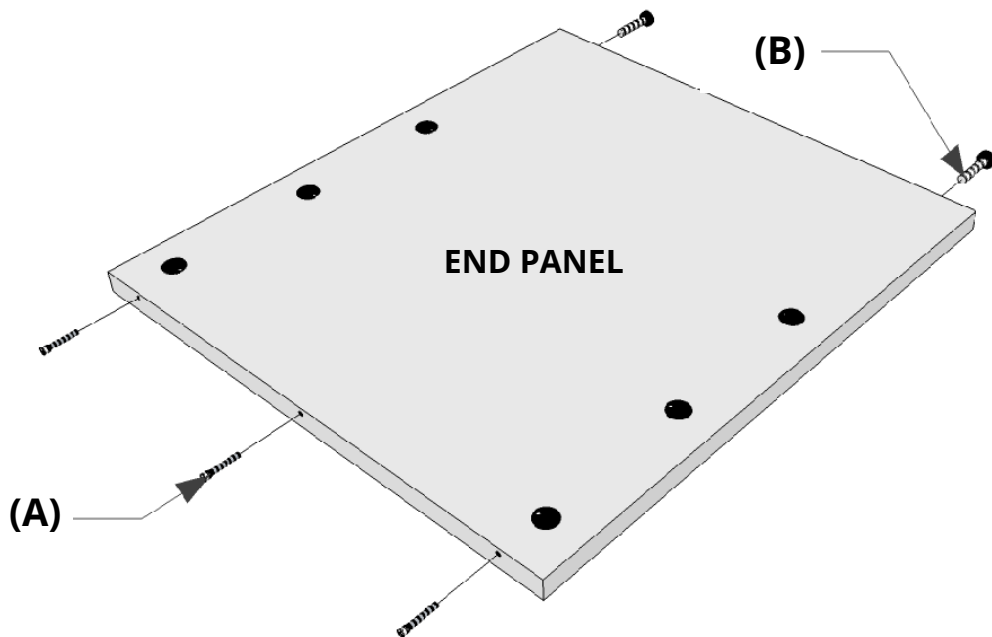


ASSEMBLY INSTRUCTIONS FOR CARTONS 2 & 3 ; LEFT AND RIGHT RETURNS.
***NOTE: CARTONS 2 & 3 CONTAIN IDENTINTICAL PANELS SO CAN BE EITHER CARTON CAN ASSEMBLED AS EITHER LEFT OR RIGHT.**

STEPS FOR ASSEMBLING LEFT HAND RETURN:

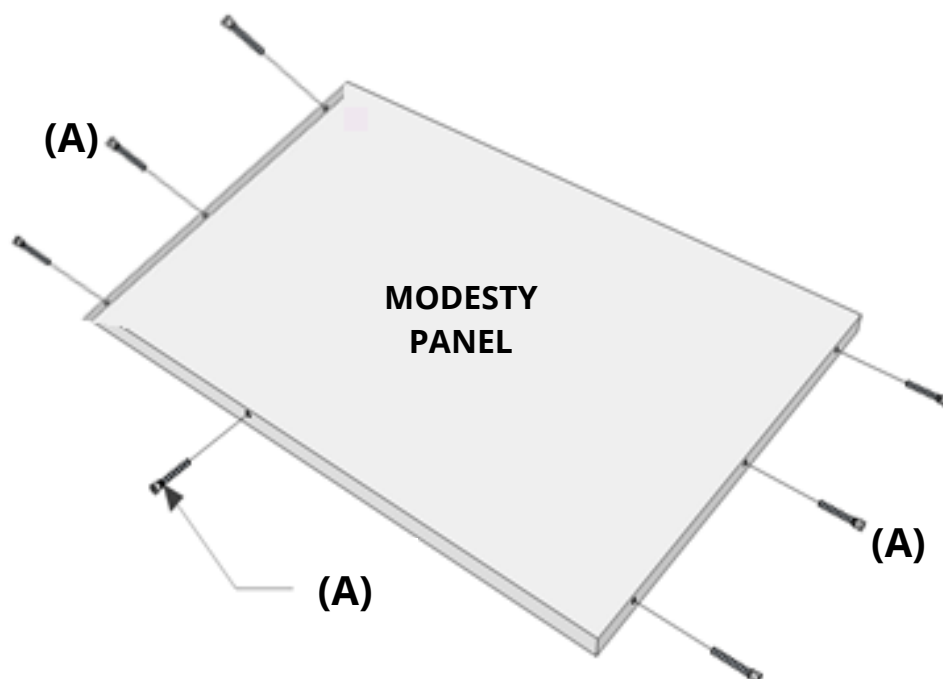
STEP 6

Insert three (3) PINS (A) into pre-drilled holes on end panel.
Then insert two (2) ADJUSTABLE FEET (B) into the pre-inserted threaded sleeve.



STEP 7

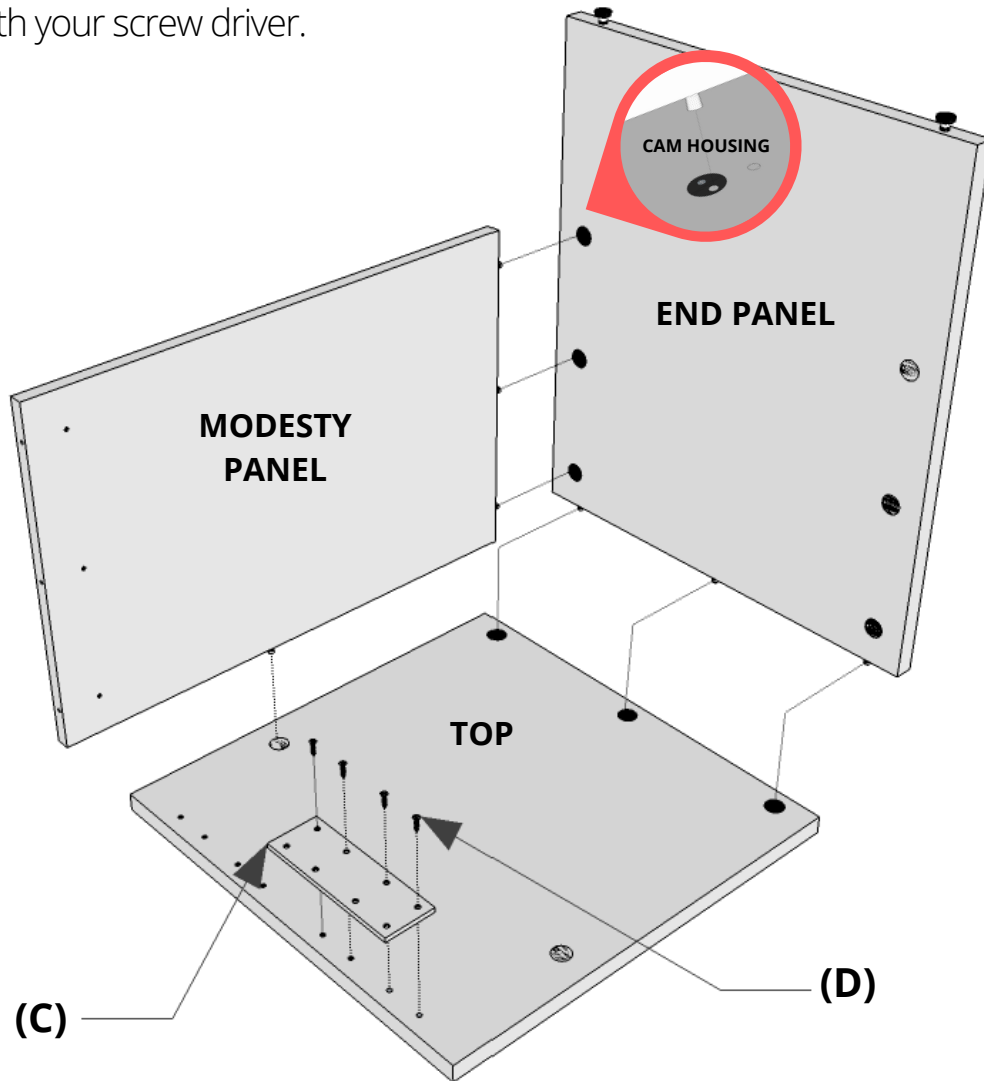
Insert seven (7) PINS (A) into pre-drilled holes on your modesty panel.



STEP 8

Align the PINS (A) on your MODESTY PANEL with the CAM HOUSING on the END PANEL, tighten by rotating the screw inside the cam housing to the right with your screw driver.

Then align PINS on the MODESTY PANEL and END PANEL with the CAM HOUSING on the TOP PANEL and tighten by rotating the screw inside the cam housing to the right with your screw driver.



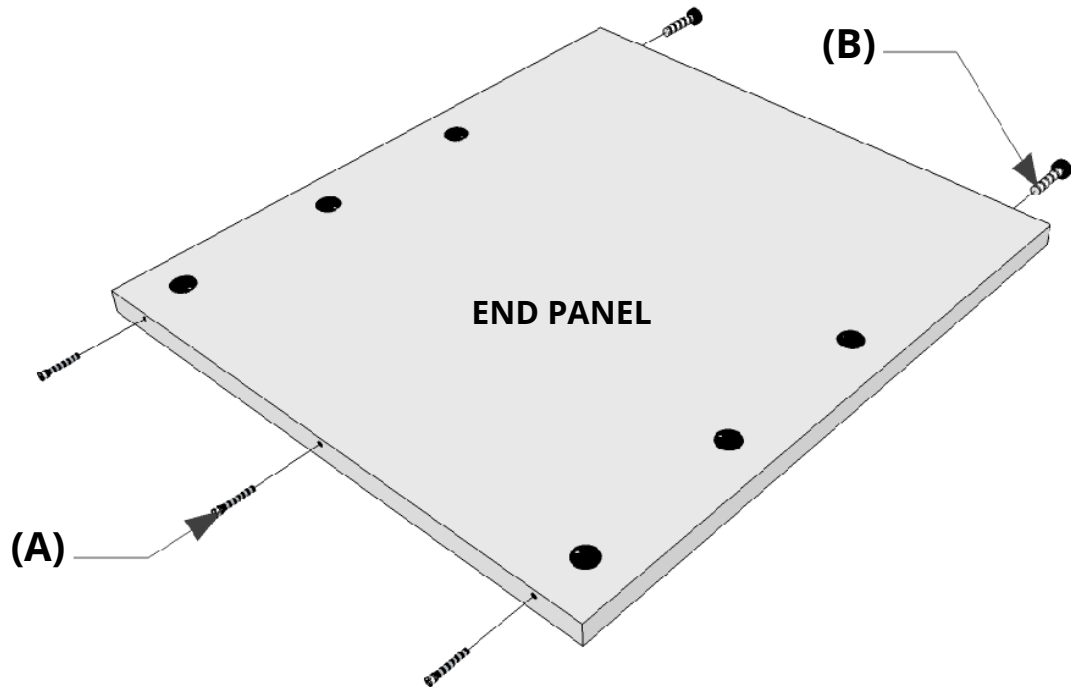
STEP 9

Attach your JOINING PLATE (C) with four (4) SCREWS (D) using your screwdriver. Noting that one half of the joining plate will over hang the top, allowing it to be attached to the underside of your corner piece (see Step 14 later).

STEPS FOR ASSEMBLING THE RIGHT HAND SIDE RETURN:

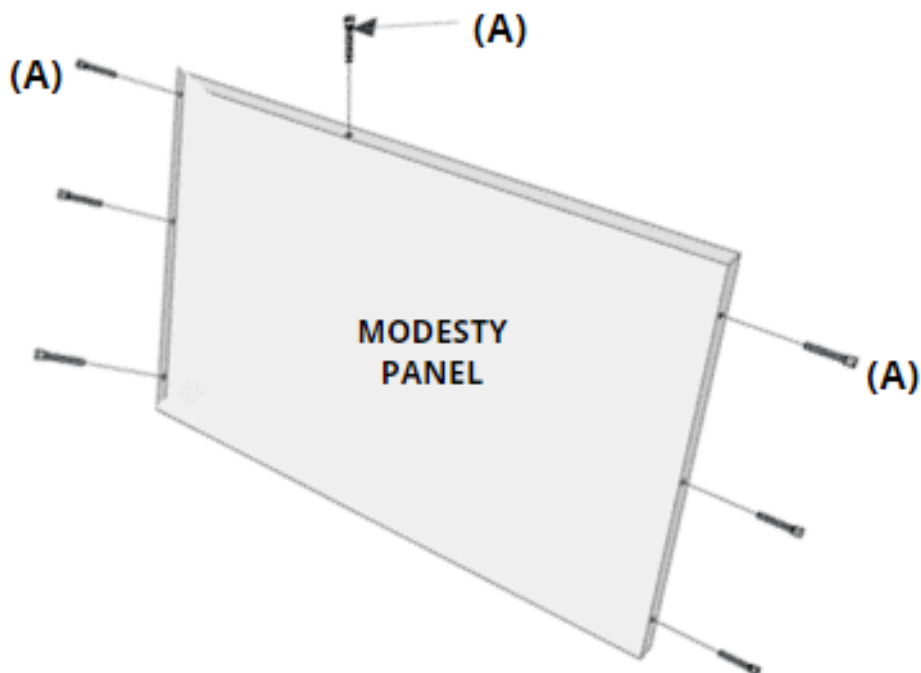
STEP 10

Insert three (3) PINS (A) into pre-drilled holes on end panel.
Then insert two (2) ADJUSTABLE FEET (B) into the pre-inserted threaded sleeve.



STEP 11

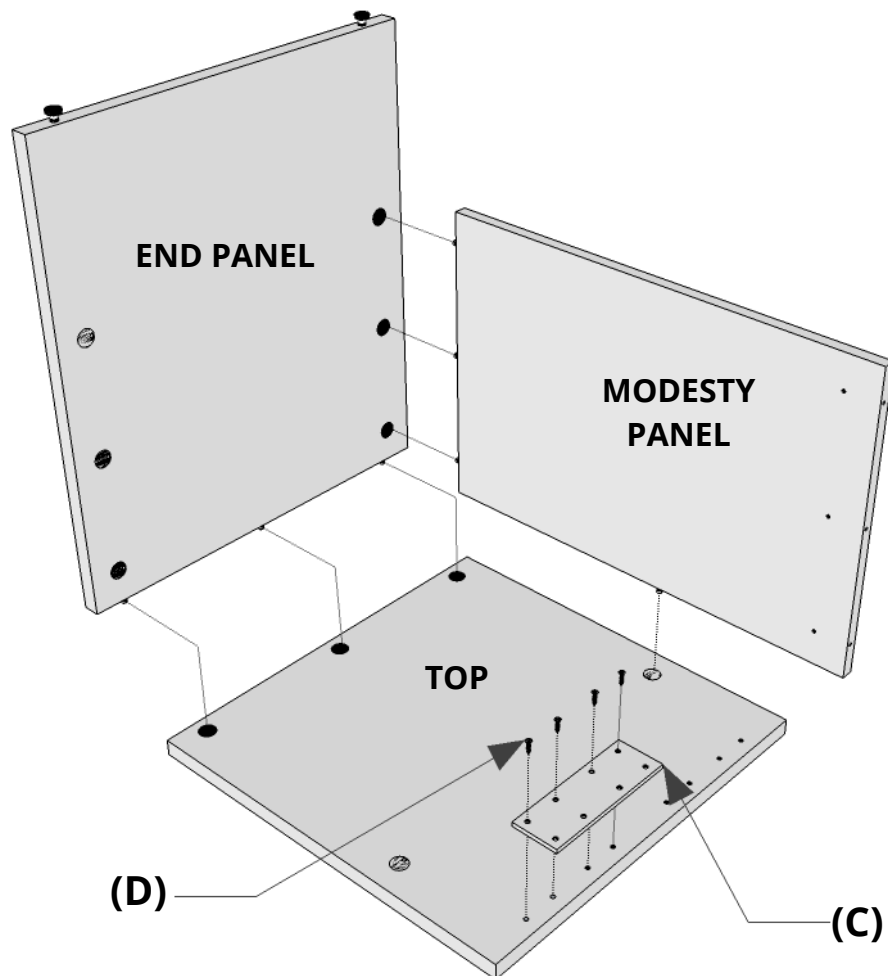
Insert seven (7) PINS (A) into pre-drilled holes on your modesty panel.



STEP 12

Align the PINS (A) on your MODESTY PANEL with the CAM HOUSINGS on the END PANEL, tighten by rotating the screws inside the housings to the right with your screw driver.

Then align PINS on the modesty and end panel with the CAM HOUSING on the TOP PANEL and tighten by rotating the screws inside the cam housings to the right with your screw driver.



STEP 13

Attach your JOINING PLATE (C) with four (4) SCREWS (D) using your screwdriver. Noting that one half of the joining plate will over hang the top, allowing it to be attached to the underside of your corner piece (see Step 14 later).

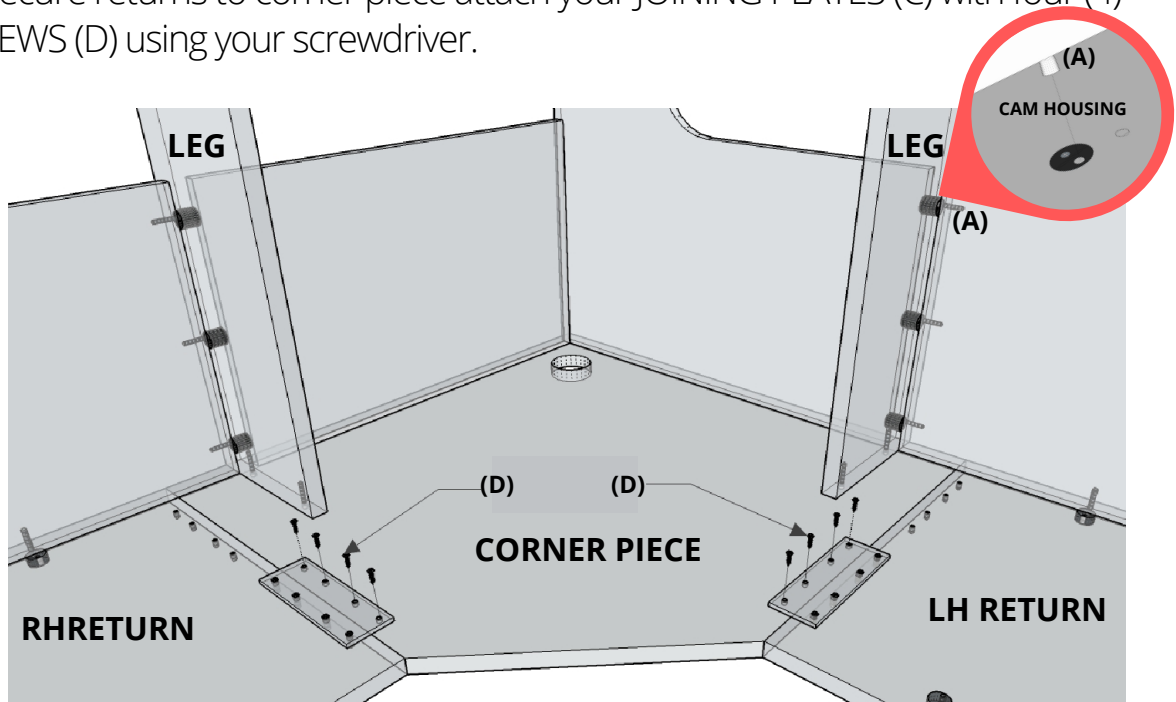
STEPS FOR SECURING ALL THREE SECTIONS TOGETHER:

STEP 14

Place all three sections top side down on a clean surface, place centre piece in the middle with returns placed either side.

Secure return pieces with corner piece by aligning PINS (A) from the RETURN pieces with CAM HOUSINGS in the LEG panels of the corner piece. Tighten by rotating the screws inside the cam housings to the right hand side with your screw driver.

To secure returns to corner piece attach your JOINING PLATES (C) with four (4) SCREWS (D) using your screwdriver.



STEP 15

Once all panels and hardware are secure turn workstation to the correct position (please note the workstation is heavy, second person required to assist).

TIP: Feet can be adjusted to level the workstation on un-even floor.

